Technical Specifications

# **SILVERWING** SCORPION2

Remote-Access Tank Shell Inspection Solution





# EFFICIENT REMOTE-ACCESS STORAGE TANK INSPECTION

The Silverwing Swift<sup>™</sup> and Scorpion2<sup>™</sup> remote-access tank shell ultrasonic inspection solution improves efficiency and data when inspecting such structures as storage tanks, vessels, and offshore installations.

#### Best Ultrasonic Performance

Silverwing Scorpion2 is equipped with the best ultrasonic electronics and software the industry has to offer. With its advanced filtering, it can inspect materials 2.5–100 mm (0.1–4 in) quickly and accurately. The software enables unique ultrasonic gate processing, such as floating and tracking gates, ensuring correct wall thickness measurements under most circumstances.

### **Robotic Crawler**

The battery-powered crawler is designed to go where no one can go. The simple controls and long umbilical minimize the need to handle the crawler. Combined with speeds that can reach 180 mm/s (7in/s), you can complete inspections faster and more efficiently than ever before.

### Probe Design

The unique dry-coupled, ultrasonic wheel probe of Silverwing Scorpion2 removes the need for additional couplant or a constant water supply, unlike typical ultrasonic probes. It uses a twin crystal ultrasonic probe design with a unique rolling face.

#### Probe Carriage

The carriage enables recording thickness measurements within 25 mm (1 in) of weld caps, making inspecting critical heataffected zones (HAZ) possible. The four, independently powered magnetic wheels with their treaded tires profer Scorpion2 the advantages of easily driving over 12.7 mm (0.5 in) bumps and excellent grip in any condition.

### Active Lift and Balance

Unique to Silverwing Scorpion2, active lift raises the wheel probe off the surface under test when measurements are not recorded, extending its life span. The balance is adjusted automatically, making it easier to set up the probe, shortening inspections, and increasing repeatability.

#### Battery Power

Silverwing Scorpion2 comes with two lithium-ion batteries for continuous on-site operation. The batteries reside inside the crawler, which removes the need for a separate power pack on the ground, while reducing the umbilical and the overall system weight.



## A TRUE, ALL-IN-ONE SOLUTION: RUGGED, PORTABLE, AND BATTERY POWERED

When you combine Silverwing Swift, the field-proven and robust ultrasonic data acquisition instrument, with Scorpion2, you unleash the most advanced, full-featured B-scan inspection system on the market.

#### **Unmatched Features**

With a large, 26.4 cm (10.4 in), non-reflective, multi-touch display, Silverwing Swift offers crystal-clear views under any lighting condition.

Silverwing Swift is equipped with a powerful ultrasonic card, which works seamlessly with the onboard B-scan software. Setting up inspections and specifying its details has never been so easy.

The instrument is sealed and designed for IP65. Its magnesium alloy casing is tough, as well as water and dust resistant. Combined with a 3 mm (1/8 in) strengthened glass, Silverwing Swift is perfect for harsh environmental conditions.

Silverwing Swift comes with two lithium-ion, hot-swappable batteries, enabling a full day's work.

An optional harness is also available to support the use of the system for longer periods of time. The adjustable rear stand, the top handle, and the four corner anchor points all make Silverwing Swift incredibly practical for on-site inspections.

#### Data Acquisition Software

The Silverwing Swift B-scan acquisition software features several powerful data review, reporting, and printing tools. You can easily review saved data at any time through the active A-scan and B-scan displays. Simply moving the cursor on any part of a B-scan profile shows its corresponding A-scan trace.

You can display an adjustable reporting threshold indicator on the B-scan profile, which will help you quickly identify reportable defects and rapidly analyze the complete scan. The full amplitude B-scan mode helps you characterize wall loss which, in turn, allows for a more detailed post-inspection analysis and accurate corrosion assessment.

Inspection data can simply be exported as CSV, A-scan and B-scan image, or CMX files which you can import into the CMAP inspection management software. When you do, all the scans are automatically positioned based on X, Y coordinates, providing a complete overview of the inspection.



#### **EEMUA and API Recommendations**

Traditional techniques used to randomly measure the thickness of tank shells can prove misleading because of their low probability of detection (PoD). This may result in incomplete corrosion rate calculations. Silverwing Scorpion2 records thickness measurements along a vertical line even in the HAZ, as recommended by the Engineering Equipment and Materials Users Association (EEMUA), yielding higher PoD and more accurate corrosion assessments.

EEMUA states that walking on tank roofs can be hazardous. The condition and thickness of roof plates should be confirmed before access is permitted. Silverwing Scorpion2 can remotely perform this task, reducing the need for roof access.

# **SPECIFICATIONS**

#### SCORPION2

Dimensions (W × H × D)		494 × 294 × 130 mm (19.5 × 11.6 × 5.1 in)	
Weight	With batteries	10.5kg (23lb)	
	Without batteries	10.0 kg (221b)	
Umbilical length and weight		50 m (164 ft), 4.3 kg (9.4 lb)	
Power requirements		Lithium-ion, rechargeable, DOT compliant	
Power supply		Onboard battery	
Batteries	Туре	Li-ion, rechargeable, DOT compliant	
	Typical life	4 hours	
Maximum scan speed		180 mm/s (7 in/s)	
Drive		4 × independent active steering 12VDC motor	
Adhesion		4 × neodymium-iron-boron magnetic wheels	
Transducer		Dry-coupled, 5MHz twin element	
Near-surface resolution		2.5 mm (0.1in)	
Probe normalization		Self-normalizing probe	
IP rating		Designed for IP62	

#### SCORPION2 PERFORMANCE

External longitudinal diameter	3.0 m (10 ft)
External circumferential diameter	3.0 m (10 ft)
Internal longitudinal diameter	5.0 m (17 ft)
Internal circumferential diameter	3.0 m (10 ft)
Minimum material thickness	4.7 mm (0.20 in)
Maximum material thickness	100.0 mm (4.00 in)
Maximum paint thickness	1.0 mm (0.05 in)
Maximum step weld	12.7 mm (0.50 in)

#### SWIFT

Dimensions (W × H × D)		355 × 288 × 127 mm (14.0 × 11.3 × 5.0 in)	
Weight	With batteries	6.6 kg (14.5 lb)	
	Without batteries	5.7 kg (12.5 lb)	
Volume		13L (791 in <sup>3</sup> )	
Power requirements		100-240 VAC, 50-60 Hz	
Power supply		Direct VAC or onboard batteries	
Batteries	Туре	Li-ion, rechargeable, DOT compliant	
	Typical life	6–8 hours	
		26.4cm (10.4in)	
		Non-reflective (AR coating)	
Display		Anti-fingerprint (oleophobic coating)	
		3 mm (1/8 in), strengthened glass cover	
		Optically bonded LCD and touchscreen	
Storage		SSD, 100 GB	
Connectivity		Gigabit Ethernet, Wi-Fi, Bluetooth®, USB 2.0	
IP rating		Designed for IP65	

#### SWIFT ULTRASONICS

Internal pulser/receiver	$1 \times Tx/Rx$ , $1 \times Tx$ (for pitch and catch)	Filter, waveform	FIR filter, full rectify
Transducer frequency	2.25-20.00 MHz	Sampling rate	100 MHz
Maximum pulse rate	Application dependant. Capable of up to 20 kHz	Resolution	16 bits
Pulse voltage	-75V to -200V, 25V steps	Waveform length	Up to 16328 samples
Pulse width	25–225 ns, 2.5 ns increments	Trigger source	Internal or encoder-based
Damping	50Ω	Transducer range	2.25–20 MHz

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